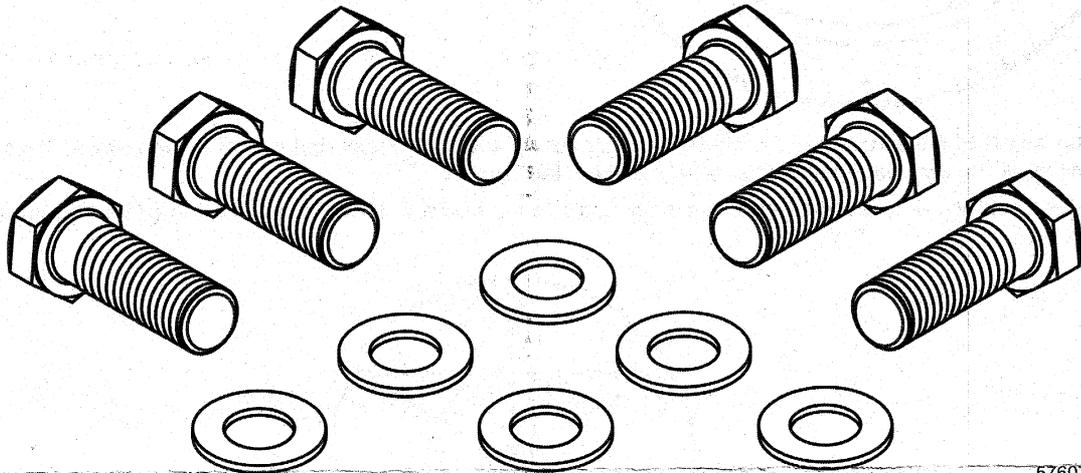


# BRAVO ENGINE COUPLER INSTALLATION PROCESS

**IMPORTANT:** This document guides our dealers, boatbuilders, and company service personnel in the proper installation or service of our products. If you have not been trained in the recommended servicing or installation procedures for these or similar Mercury Marine products, have the work performed by an authorized Mercury Marine dealer technician. Improper installation or servicing of the Mercury product could result in damage to the product or personal injury to those installing or operating the product. Always refer to the appropriate Mercury Marine service manual for component removal and installation instructions.

**NOTE:** After completing installation, place these instructions with the product for the owner's future use.

## Components Contained in Kit

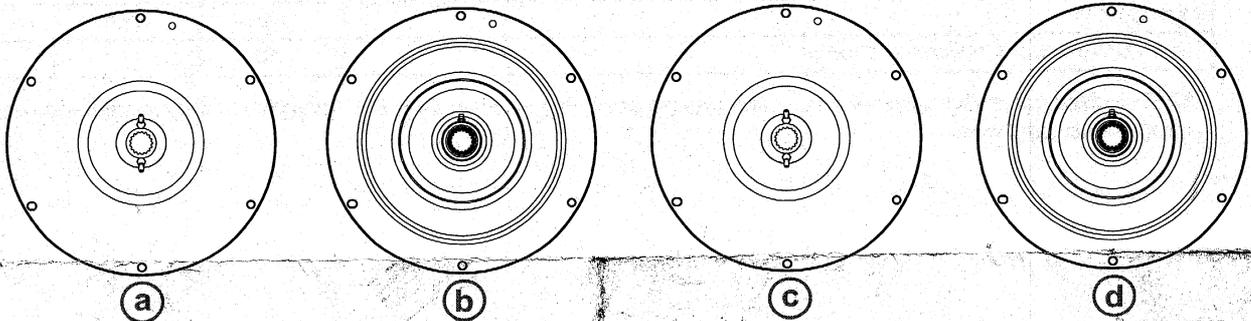


57607

Qty.	Description	Part Number
6	Screw, 0.375-16 x 1.12	10-14883
6	Washer, 0.390 ID x 0.750 OD x 0.093	20572

## Coupler to Flywheel Assembly

- The six screws and washers are to be used with the following engine coupler kits:



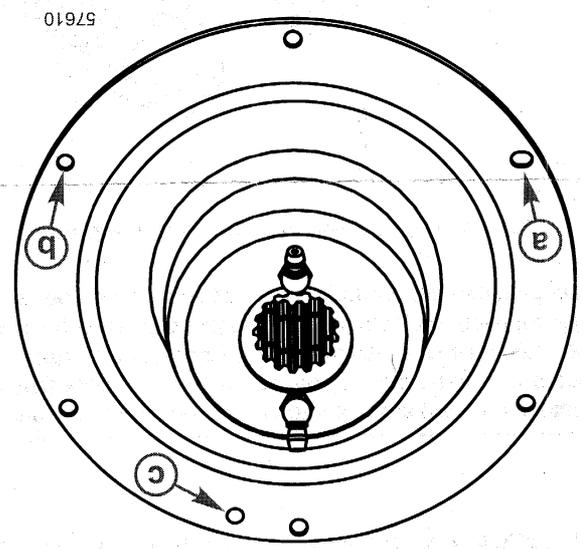
57645

- a - Coupler 8M0090734 from kit 8M0098795
- b - Coupler 8M0090732 from kit 8M0098796
- c - Coupler 8M0090733 from kit 8M0098797
- d - Coupler 8M0101616 from kit 8M0098798

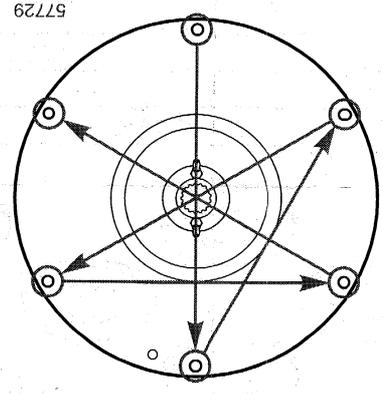
2. Assemble the coupler to the flywheel using six screws and washers, turning them loosely into place.

Coupler shown for hole placement—all couplers are similar

- a - Slotted hole used for alignment
- b - Small hole, tightly held diameter, used for alignment
- c - This hole is used for manufacturing, not for assembly



3. Turn the heads of the screws, with washers down finger-tight to the coupler, but do not tighten any of them at this point.
4. This will allow the alignment holes to properly position the coupler.
4. After all six screws with washers are turned finger-tight to the coupler, tighten the screws in a star pattern to the specified torque.



Star pattern torque sequence example

Description	Nm	lb-in.	lb-ft
Bravo drive coupler mounting screws	48	-	35.4

**NOTE:** It does not matter which screw is the starting or ending screw during this operation, if they have been run in loosely as per step one.

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